# YANMAR DIESEL ENGINE For Marine Use



If you like yachting you'll love the new YSB series low profile diesels. The height of each model has been reduced over 20% (measuring from installation plate to starting handle shaft).

Every square inch of space saved can be put to good use. There's more space to move around. Less bruised knuckles. Engine adjustment and maintenance are easier. And if you need more engine power than you now have, but don't have the space, our new series may be the perfect solution.

Designed for main propulsion use, YSB low profile diesels range from 5 to 12HP. They have a deserved reputation for rugged dependability, quiet running and easy operation. And fuel consumption is both economical and clean.

Compare YSB low profile models with your present engine. See for yourself how much extra space and/or power you can gain.

# Chain cover Chain cover Chain cover A.C. Generator Clutch lever Lub. oil pressure switch Fuel oil strainer Marine gear box Starter motor

### **SPECIFICATIONS**

Photograph may show optional equipment.

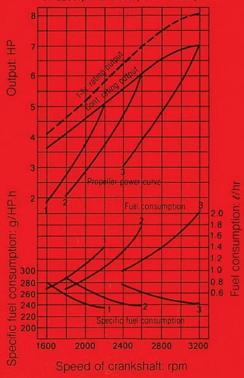
Model		YS	B8/YSB	BG	YSB12/YSB12G			
Туре		4-cycle horizontal diesel engine						
Number of cylind	ers	1						
Bore×stroke	mm		75×75		85×90			
Displacement			0.331			0.510	ALC: USE	
Continuous ratin	g output HP/rpm	5/2200	6/2600	7/3200	8/2200	9/2600	10/3000	
1-hr. rating outpu	t HP/rpm	F	<b>2</b>	8/3200	-	-	12/3000	
Reduction ratio (	forward)		2/3	Links	2/3			
Propeller shaft rp	om (cont. rating)	1127/751	1332/888	1639/1093	1113/718	1316/849	1518/980	
Direction of	Crankshaft	C	ounter-clo	ockwise, vi	iewed from stern side			
rotation	Propeller shaft	C	Counter-clo	ockwise, vi	iewed from stern side			
Compression rat	io	<b>医</b> 类别	23.1		20.9			
Combustion syst	em	Special swirl pre-combustion chamber						
Lubrication syste	em	Enclosed full pressure lubrication with trochoid pump						
Cooling system		Water cooling with rotary pump						
Starting system		Electric with manual combination						
Gear system		Reduction & reversing gear with single disc plate mechanical clutch (wet type)					plate	
Dry weight		104 (229) 134 (295)						

Remark: Above mentioned HP indicates shaft horse power.

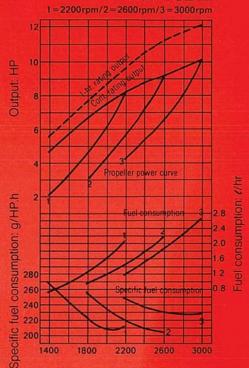
### PERFORMANCE CURVES

### Model YSB8

1 = 2200 rpm / 2 = 2600 rpm / 3 = 3200 rpm



### Model YSB12



Note: These curves show the average performance of respectives engines in test operation at our plant.

## DESIGN FEATURES

### Cylinder block

Cast iron, incorporated water jacket, crankcase and oil pan in one block. Lower profile horizontal cylinder design permits under-floor installation & lower center of gravity.

### Cylinder liner

Special cast iron, wet type for high abrasion resistance.

### Cylinder head

Cast iron, intake and exhaust valves are made of heat resistant steel.

### **Combustion chamber**

Swirl precombustion chamber for sure starting and better fuel economy.

### Crankshaft

Carbon steel, forge-molded construction. Pin and journal parts are induction hard-ened and grounded.

### **Main bearing**

Kelmet metal.

### **Piston**

Aluminum alloy, oval construction.

### Connecting rod

Carbon steel.

### **Fuel system**

Deckel type injection pump, pintle type injection valve and paper filter fuel strainer are used.

### **Lubricating system**

Complete forced lubrication by trochoid pump and full-flow type auto-clean lub. oil strainer for excellent durability.

### **Cooling system**

Direct sea-water cooling by rubber rotary pump. (V-belt driven); No need extra water to carry on board.

### **Gear system**

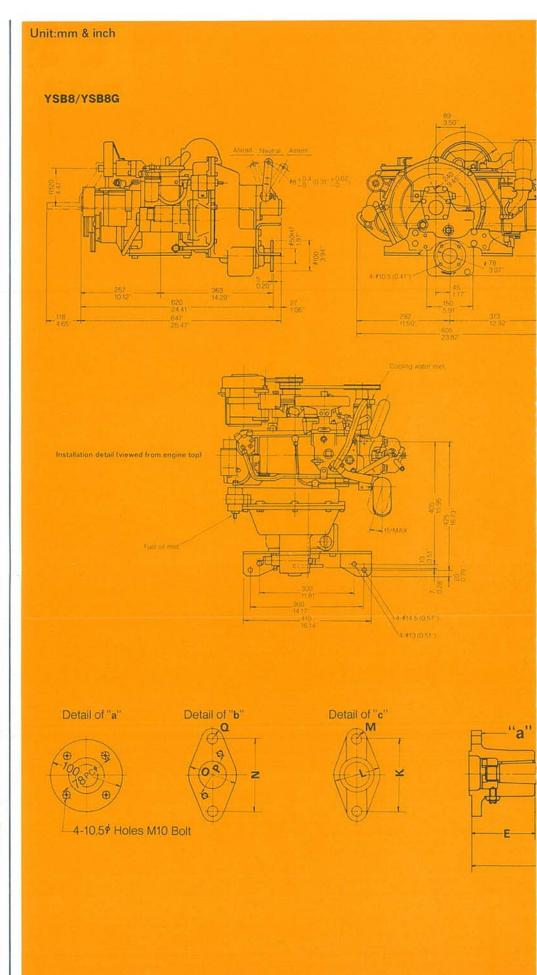
Constant mesh type reduction and reversing gear with wet single disc plate mechanical clutch connected to the flywheel directly. Output shaft (propeller driveshaft) designed below crankshaft permits optimum shaft angle for maximum efficiency.

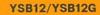
### **Governor system**

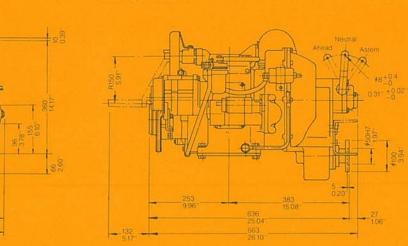
Centrifugal all-speed governor.

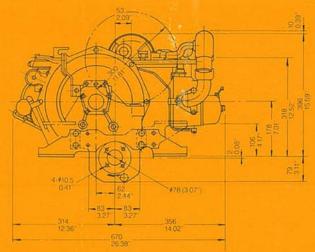
### Starting system

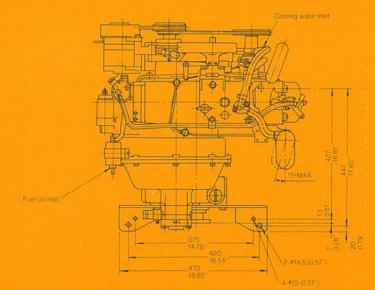
Electric with manual combination starting is available.











_ FL	—"b" Brass shaft or st	"c ainless steel shaft	High streng	
	Lignumvitae	DIA Chemical rubber	I D F	
D		- 650 -standard )(YSB12G)	c	В——А—

	Propeller	Propeller			
	shaft rpm	Dia.(in)	Pitch (in)		
Tella.	1127	14	9		
YSB8	1332	13	8-1/2		
	1639	12	7-1/2		
	751	18	12		
YSB8G	888	16-1/2	11		
	1093	15	10		
	1113	15	10		
YSB12	1316	14	9		
	1518	13	8-1/2		
	718	19	15		
YSB12G	849	18	13		
	980	17	12		

MODEL	Dia.	Length	A	В	С	D	E	F	G	н	1	J	К	L	M·O	N	0	P
YSB8	22	1800	32	52	65	57	54	88	35	46	35	46	90	60	2-149 Holes, 1/2" Coach screw	90	60	54
YSB8G YSB12	25	2000	32	52	75	76	73	100	38	50	38	50	100	65	2-14 <sup>6</sup> Holes, 1/2" Coach screw	100	65	62
YSB12G	28	2400	40	60	80	75	73	110	41	56	41	56	110	75	2-18 Holes, 5/8" Coach screw	110	75	70

Note: Standard propeller is of integrated 3-blade type, manganese bronze, with an area ratio of 0.36.

### **ACCESSORIES**

Mark	Standard	MARK	kOptional
viai k	Standard	alViain	C Obtional

	Name of Accessories	
F 1	Fuel oil lift pump (electric drive)	•
Fuel	Fuel oil strainer (separate type)	•
0 1	Kingston cock with cooling waterhose (2m)	•
Cooling water	Thermostat for cooling water	•
Bilge	Bilge pump (mechanical type)	•
	Electric starting device (Starting motor, A.C. Generator with regulator, L.O. & C.W. warning lamps, Starter switch, L.O. pressure switch, Wireharness, Dash board)	. •
0	Wireharness extension (3m) for remote control	•
Starting & operation	Warning buzzer for L.O. Pressure, C.W. Temperature and Battery charger	•
	Bracket for clutch remote control	•
	Hand starting device with chain cover	•
Exhaust	Water mixing elbow	•
	Flexible coupling & mounting	•
	Spare parts kit	•
	Packings kit	•
	Propeller shaft half coupling (solid type)	•
Others	Propeller shaft half coupling (slit type)	•
	Keel type stern arrangement	•
	Propeller (3-blade)	•
	Special tools	•
	Tools	•

### **EXPORT SHIPMENT**

Model	No. of Packing	m³	Gross weight kg (Approx)
YSB8-YSB8G	1	0.42 (14.7 CFT)	149 (328 lbs)
YSB12 · YSB12	1	0.57 (20.1 CFT)	209 (460 lbs)

Note: All data subject to alteration without notice.



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